




# TECH BULLETIN #132

TECH SUPPORT: phone: 800-543-6618, Prompt #2 email: [service@procutusa.com](mailto:service@procutusa.com)  
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## 50-139 Modified Gear Box

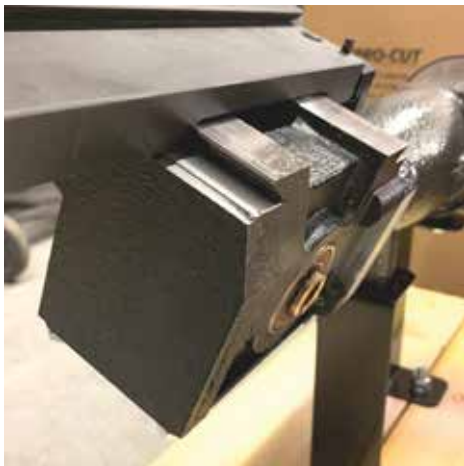
The 50-139 Gear Box has been modified to further allow the brake lathe to resurface larger diameter rotors. (i.e. BMW M Series) The gear box has an angle cut into it where the rotor potentially would come into contact. The modified gear box can also help in reducing set up time, where you would use extra parts, such as a 50-046 or 50-049 Nose Cone Extensions in attaching the lathe to the vehicle.

The starting Model and Serial Numbers are:

Domestic Lathes: X-9 Serial # 02337, A10 Serial # 04317 and PFM-9.2 Serial # 37766

International Lathes: X-9.05 Serial # 02367, PFM-9.205 Serial # 37756 and PFM-9.105 Serial # 36183

The 50-139 will transition into the 50-139 Modified but will still be referred to as the 50-139.



Contact the Pro-Cut Service Department at 800.543.6618, Prompt #2, with any questions.

PRO-CUT INTERNATIONAL is the world leader in rotor matching systems and on-car brake lathes.  
The company is located in West Lebanon, NH.