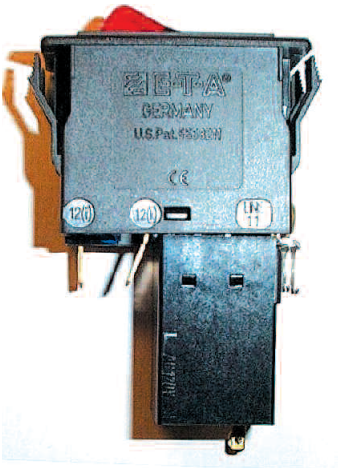


Perfect Brake Job. Every time.



- MODELS:
- A-10
 - PFM 9.2
 - PFM 9.1
 - PFM 9.0

ETA SWITCH — LEESON 1.0 HP MOTOR



Motor:

Leeson 1 hp, 115 volt, 60 hertz

Installation:

Previous to installing the ETA switch, locate the terminal labels molded into the plastic.

Install the ETA brand switch with the letters ETA facing up.

Terminals:

LNE 11 – BLUE wire from either the IEC or wire junction block.

LNE 21 - Brown wire from either the IEC or wire junction block coupled with the RED wire from the Micro Switch.

A-2 – Short Purple wire connected to the Black wire from the Micro Switch.

12 K – Yellow wire (T-4) from the Motor coupled with a Purple wire from the Run Capacitor.

22 I – Yellow wire (T-1) coupled with Yellow wire (T-8), both from the Motor.
Ground – Green/ Yellow Stripe wire from the IEC or wire junction block,
 Green wire from the Micro Switch.



Bypassing the Micro Switch:

LNE 21 – Remove the Red wire (Micro Switch) from the Brown wire.

A-2 – Remove the Black wire (Micro Switch) from the Short Purple wire.

Loop the Short Purple wire from **A-2** to **LNE 21** coupled with the Brown wire.

Note – Bypassing the Micro Switch requires you to manually shut off the motor, the cam engagement with the Micro Switch will not work.

Caution – A damaged or altered Power Cord/Ground not only forfeits your warranty but also can cause serious damage to the lathe and bodily harm.

