

- MODELS:
- PFM 9.2
 - PFM 9.0
 - PFM900
 - VBG620



50-558

● **ETA SWITCH — BROOK CROMPTON .95 hp**



Pro-Cut's new ETA Switch

Pro-Cut will be using a new brand and style of on/off switch (50-558). The Manufacturer is ETA, which will replace the current brand. The ETA switch is wired differently but can be used in the VBG620, PFM900, PFM-9.0 and PFM-9.2 lathes. Please use the following Wiring Instructions when installing the ETA switch:

Motor:

Brook Crompton Motor .95 hp 115 v

Computer Box:

The Computer and the Motor have an IEC connector.

Installation:

When installed the letters "ETA" on main switch body (same side as LNE11 and 12k) faces up/out.

Terminals:

LNE 11 — Thick Light Blue wire from the IEC connector is plugged onto terminal LNE 11.

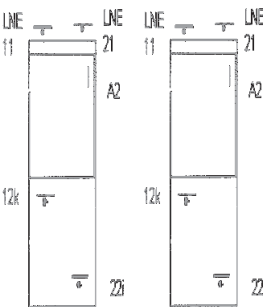
LNE 21 — Thick Tan wire from the IEC connector coupled with the Thick Red wire from the micro switch are plugged onto terminal LNE 21.

A-2 — Short Thick Blue wire, connected to a Thick Black wire from the micro switch. The Blue wire is connected to terminal A-2.

12 K — Thick Black wires from the motor crimped together are connected to terminal 12 K.

22 I — Thick Light Blue wires from the capacitors, crimped together coupled with a single Thick Black wire from the motor connected to terminal 22 I.

Ground — Thick Green wire from the power cord and Thick Striped Green from the micro switch attached to ground, (lower left side of electrical box).



**Contact the Pro-Cut Service Department with any questions:
800-543-6618.**