



- MODELS:**
- PFM 9.2
 - PFM 9.0
 - PFM900
 - VBG620

● **SOLENOID SERVICE (50-435)**

Solenoids (50-435 only) that are clicking rapidly or that stay in the actuated position can be repaired in the field without too much difficulty. **You will need to get a tube of clear silicone.**

The procedure is as follows:

1. Unplug the lathe.
2. Remove the cover of the solenoid.
3. Flip over the lathe so it is upside-down on the trolley.
4. Locate and remove the silicone on the solenoid.
5. Slide off the black wire wraps. You will see a black wire and red wire with spade connections.
6. Clean the metal chips out from under the wires. Use a paintbrush. Be careful not to damage the connections.
7. Apply clear silicone under the wires (previous to replacing the wire wraps) and around the sides of the solenoid. Make sure the wires are well-insulated from the actual solenoid; this will prevent any future arcing or shorts.
8. Slide the wire wraps back over the wires. Make sure the wires are not exposed to possible contamination from metal chips.
9. Let the silicone dry for a few minutes before putting on the cover.
10. Test the lathe.

Contact the Pro-Cut Service Department with any questions: 800-543-6618.



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